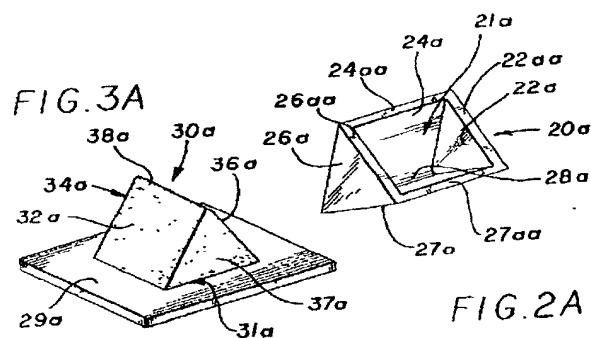


FIG. 3



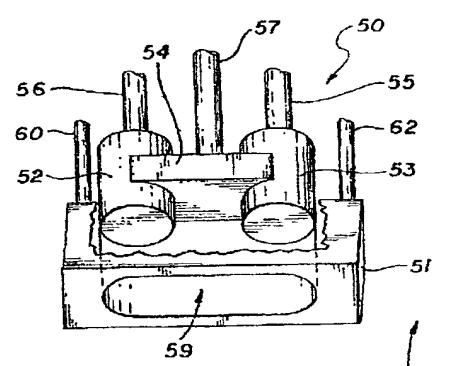


FIG. 5

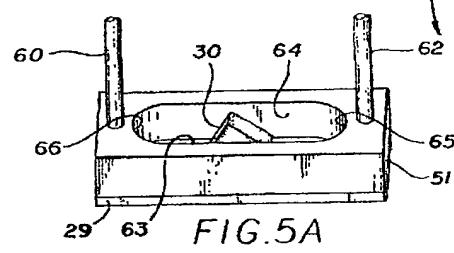


FIG. 5A

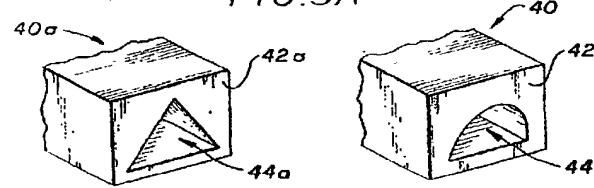


FIG. 4A

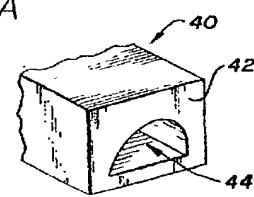


FIG. 4

PREPARATION OF DIES

PREPARATION OF PREFORM CONTAINERS/EXTRUDER DIE

PREPARE DRY MIX

OVERFILL PREFORM CONTAINER OR PLACE DRY MIX/ADDITIVE IN EXTRUDER

COMPACT PREFORM IN CONTAINER OR EXTRUDE DRY MIX

SCRAPE EXCESS DRY MIX OR CUT PREFORM

INVERT PREFORM TO CARRIER OR MOVE CUT PREFORM

PLACE PREFORM IN FINISH DIE SET

PRESS PREFORM INTO FINISHED EDGING BLOCK

REMOVE EDGING BLOCK FROM DIE SET

CURE EDGING BLOCK
